

## MANGALAM CEMENT LTD.



Regd. A/D

MCL/Env. Audit / 2021-2022/2431

Dt: 07.09.2021

Sr. Environment Engineer (CPM)
Rajasthan Pollution Control Board,
4, Institutional Area,
Jhalana Doongari,
Jaipur, (Rajasthan)

Dear Sir,

Sub.: -Environmental Statement for the year 2020-2021

With reference to above subject, we are enclosing herewith an Environmental Statement Report of Synthetic Gypsum Plant of M/s Mangalam Cement Ltd., Morak for the period from April-2020 to March-2021.

This is for your kind reference please. Kindly acknowledge the receipt of the same.

Thanking you,

Yours faithfully

For Mangalam Cement Ltd.

P. R. Chaudhary

Sr. Joint President (O) & FM

Cc to: -

The Regional Officer

Rajasthan Pollution Control Board Plot No. Spl. 2A, ParyavaranMarg Road No. 6, Indraprasthalndl. Area

Kota - 324005

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#### FORM-V

#### **ENVIRONMENTAL STATEMENT**

(See rule 14)

## Environmental Statement for the financial year ending with 31st March 2021

#### **PART-A**

1.	Name & address of the owner/	Shri. K.C.Jain (Director)
	occupier of the industry/ operation	M/s Mangalam Cement ltd.
	or process	Aditya Nagar, Village : Morak
		Distt : Kota (Raj.)
		Pin code : 326520
2.	Industry Category	Red Category
	Primary – (STC Code)	
	Secondary – (STC Code)	
3.	Production capacity	Synthetic Gypsum: 1000TPD
4.	Year of establishment	2020
5.	Date of last environmental	First Time
	statement submitted	

## PART -B

Water and Raw Material Consumption:

i. Water consumption in M<sup>3</sup>/d

Process: \( \) NilM<sup>3</sup>/day

Cooling:

Domestic:346.71 M3/Day, which is common for Unit – I, II, III & CPP – I & II, WHR and colonies

Name of Products	Process water consumption per unit of products (KL/Ton)		
	During the previous	During the current financial	
	financial year (2019-2020)	Year (2020-2021)	
1. Synthetic Gypsum		NA	

## ii.Raw material consumption

Name of raw	Name of product	Consumption of raw material per unit of		
materials*		Output (Ton/Ton)		
		During previous financial  During Current financial		
		year (2019-2020) year (2020-2021		
1. Phospho-Gypsum	Synthetic Gypsum		0.43	
2. Kota Stone Slurry			0.57	

<sup>\*</sup>Industry may use codes if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

## iii) Power Consumption (KWH/Ton):-

During Previous Financial Y	Year During Current Financial Year
	24.48*

<sup>\*</sup>Included in Power consumption of Unit-III.

## iv) Total Production (Tons):-

Production	During Previous Financial	During Current Financial Year
	Year	
Power Generation		137684.18

#### PART-C

Pollution discharged to environment/unit of output (Parameter as specified in the consent issued)

Pollutants	Quantity of Pollutants	Concentration of	Percentage of variation from	
	discharged (mass/day)	Pollutants in	prescribed standards with	
		discharged(mass/volu	reasons.	
		me)		
a) Water	Not Applicable			
b) Air	NA	NA	NA	

#### **PART-D**

## **HAZARDOUS WASTES**

(As specified under Hazardous Wastes (Management, Handling & Transboundary Movement Rules, 2016).

Hazardous Wastes	Total Quantity (Kg)			
	During previous financial year		During Current financial year (2020-	
	(2019-2020)		2021)	
1. From Process	We have Authorizatio	n for	We have Authorization for	
(Cement	Hazardous waste Manager	ment &	Hazardous waste Managem	ent &
Manufacturing is	Handling for Unit – I CPP – I &	۱۱, D.G.	Handling for Unit – I CPP – I &	II, D.G.
based on "Dry	set.		set.	
Process" no				
Hazardous waste is	Total Quantity Generated 9		Total Quantity Generated	10400
generated form the	from April 2019 to March		from April 2020 to March	
process except	2020 (Ltrs.)		2021 (Ltrs.)	
used oil which is	Old stock (Ltrs.)		Old stock (Ltrs.)	NIL
drained from	Total Used Oil (Ltrs.)	9200	Total Used Oil (Ltrs.)	10400
Machinery /	Sold-out to registered	9200	Sold-out to registered	10400
Equipments)	recycler (Ltrs.)		recycler (Ltrs.)	
	Balance Quantity (Ltrs.)	NIL	Balance Quantity (Ltrs.)	NIL
2. From pollution	NA		NA	
control facilities				

## **SOLID WASTES:**

Solid Wastes	Total Quantity –WHR(Ton)		
	During previous financial year	During Current financial year	
	(2019-2020)	(2020-2021)	
1. From Process	NA	NA	
2. From pollution control	NA	NA	
facilities			
2. i) Quantity recycled or	NA	NA	
reutilised within the unit.			
ii) Solid	NA	NA	
iii) Disposed	NA	NA	

#### PART - F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

## **Battery Wastes:-**

As specified under Batteries (Management and Handling) Amendment Rules, 2010. We have purchased following new batteries of different categories is common for Cement Plant Unit I, II, III and Captive Power Plant Unit I & II and Mines-

Number of new batteries of ca	During 1 <sup>st</sup> April 2020 to 31 <sup>st</sup>			
manufacturer / importer / deale	March 2021.			
Common for Cement Plant Unit I	, II, III and Captive Power Plant	Unit I & II and Mines		
Category	i) No. Of Batteries	ii) Approximate weight (In		
		metric Tonnes)		
i) Automotive				
a) Four Wheeler 48		1.595		
ii) Industrial				
a) UPS 507		5.030		
Total	555	6.625		

Number of used batteries of cate	During 1 <sup>st</sup> April 2020 to 31 <sup>st</sup>	
and Tonnage of scrap sent manu	March 2021.	
registered recycler / or any oth	er agency to whom the used	
batteries scrap was sent.		
Common for Cement Plant Unit I	, II, III and Captive Power Plant	Unit I & II and Mines
Category	iii) No. Of Batteries	iv) Approximate weight (In
		metric Tonnes)
i) Automotive		
a) Four Wheeler	131	
ii) Industrial		7.714 MT
a) UPS	314	
Total	445	7.714 MT

Used battery scrap was sent to CPCB aut6horized recycler

## **Hazardous wastes**

No Hazardous waste is generated from the process except used oil which is drained from Machineries / Equipments. The used oil & lead acid batteries are sold to CPCB authorized recyclers.

#### **Bio-Medical Wastes:**

Bio-Medical waste generated is common for Cement Plant, Power Plant and Mines during current financial year from Jan. 2020 to Dec. 2020 under the Bio-medical Waste Management Rules 2016 & its amendment are as follows.

Year	Bio-Medical Waste Quantity (Kg) as per Colour Coding		our Coding	
	Red	Blue	Yellow	White
1 <sup>st</sup> January 2020 to 31 <sup>st</sup> December	1.184	1.109	5.359	0.152
2020				

#### E- Wastes:-

E- Waste disposal is common for Cement Plant, Power Plant and Mines during financial year 2019-2020 and 2020-2021 under the E-Waste (Management) Rules 2016 & its amendments are as follows.

	Total Quantity Disposed		
	During Previous Financial Year During Previous Financial Year		
	(2019-2020)	(2020-2021)	
E-waste disposed	466 Kg	NIL	

E-waste was sent to CPCB authorized recycler.

#### **PART-G**

# Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

Synthetic Gypsum Plant is being operated on environmentally clean technology. In this project two different industrial wastes i.e. Phospho-gypsum (a waste of phosphoric acid manufacturing plant) and Kota Stone Slurry Powder (a waste from Kota Stone industries) are being used for gainful utilization as synthetic gypsum in our own cement plant; which helps in conservation of natural resources and waste disposal problem simultaneously.

#### PART - H

## Additional measures/investment proposal for environmental protection including abatement of pollution.

Green belt development and tree plantation is our on-going process. In the year 2020-2021 we have planted 470 No's of native species and up to March 2021, 131154 trees have been planted in premises of Unit – I, II, III, CPP – I, CPP – II and colonies.

#### PART -I

#### MISCELLANEOUS:

### Any other particulars in respect of environmental protection and abatement of pollution.

- 1. We have full-fledged Environment Department with three separate cells, for monitoring, maintenance of pollution control equipment and Green Belt development.
- 2. Monitoring of stack emission and ambient air and water quality is being done regularly.
- 3. Maintenance department is doing regular checking and scheduled maintenance of all the pollution control devices.
- 4. Civil Department is taking care of Housekeeping, water supply and operation of STPs.
- 5. Horticulture Department is taking care of tree plantation and green belt development. Every year we are doing tree plantation.