



BK BIRLA GROUP OF COMPANIES

MANGALAM CEMENT LTD.



MANGALAM CEMENT LTD.

Regd. A/D

MCL/Env. Audit-117(II)/2022-2023/ 4017

10.09.2022

Sr. Environment Engineer (CPP)
Rajasthan Pollution Control Board,
4, Institutional Area,
Jhalana Doongari,
Jaipur, (Rajasthan)

Dear Sir,

Sub.: -Environmental Statement for the year 2021-2022

With reference to above subject, we are enclosing herewith an Environmental Statement Report of Waste Heat Recovery based 11 MW Power Plant of M/s Mangalam Cement Ltd., Morak for the period from April-2021 to March-2022.

This is for your kind reference please. Kindly acknowledge the receipt of the same.

Thanking you,

Yours faithfully

For Mangalam Cement Ltd.

P. R. Chaudhary
Sr. Joint President (O) & FM

Vinay
Cc to: - The Regional Officer
Rajasthan Pollution Control Board
Plot No. Spl. 2A, ParyavaranMarg
Road No. 6, Indraprasthalndl. Area
Kota - 324005

Regd. Office & Works : P.O. Aditya Nagar-326520, Morak, Distt. Kota (Raj.) CIN : L26943RJ1976PLC001705, Telefax : 07459 - 232156
Website : www.mangalamcement.com, E-mail : email@mangalamcement.com
Kota Office : Shop No. 20, 80 Feet Road, Opp. Sukhdham Colony, (Near SBI Bank) Kota - 324001 (Rajasthan)
Mob : 9351468064 / 9351468055 / 9351468445, E-mail : mclcta@kappa.net.in
Delhi Office : 153, Leela Building (GF), Okhla Indl. Estate, Phase-III, New Delhi - 110020
Tel. No. : 011- 43539132, 43539133, 43539137 Fax : 011- 23421768
E-mail : delhi.purchase@mangalamcement.com, delhi.marketing@mangalamcement.com
Jaipur Office : 2nd Floor, Geejgarh Tower, Hawa-Sarak, Jaipur - 302 006 (Rajasthan)
Tel. : 0141 - 2218933, 2218931, E-mail : jaipur.marketing@mangalamcement.com

**FORM-V
ENVIRONMENTAL STATEMENT**

(See rule 14)

Environmental Statement for the financial year ending with 31st March 2022

PART-A

1.	Name & address of the owner/ occupier of the industry/ operation or process	Shri. K. C. Jain (Director) M/s Mangalam Cement Ltd. Waste Heat Recovery Plant (WHR) Aditya Nagar, Village : Morak Distt : Kota (Raj.) Pin code : 326520
2.	Industry Category Primary – (STC Code) Secondary – (STC Code)	Red Category
3.	Production capacity	Power : 11.00 MW
4.	Year of establishment	2020
5.	Date of last environmental statement submitted	07.09.2021

PART –B

Water and Raw Material Consumption:

i. Water consumption in M³/d

Process: } 1164.83 M³/day
Cooling: }

Domestic: 256.50 M3/Day, which is common for Unit – I, II, III & CPP – I & II, WHR and colonies

Name of Products	Process water consumption per unit of products (KL/KWh)	
	During the previous financial year (2020-2021)	During the current financial Year (2021-2022)
1. Power generation from Waste Heat Recovery (WHR)	0.0061	0.0061

ii. Raw material consumption

Name of raw materials*	Name of product	Consumption of raw material per unit of Output (KL/KWh)	
		During previous financial year (2020-2021)	During Current financial year (2021-2022)
1. Water	Power	0.0061	0.0061

*Industry may use codes if disclosing details of raw material would violate contractual obligations, otherwise all industries have to name the raw materials used.

iii) Power Consumption (KWH/KWH):-

During Previous Financial Year	During Current Financial Year
0.0747	0.0739

iv) Total Production (KWH):-

Production	During Previous Financial Year	During Current Financial Year
Power Generation	55502477.65	69762571.00

PART-C

Pollution discharged to environment/unit of output
(Parameter as specified in the consent issued)

Pollutants	Quantity of Pollutants discharged (mass/day)	Concentration of Pollutants in discharged (mass/volume)	Percentage of variation from prescribed standards with reasons.
a) Water	We are maintaining zero water discharge in our power plant, WHR & cement plant. During the year 2021-2022, 104023.17 KL waste water generated from Waste Heat Recovery Project, which is being used 100% in our own cement plant process after treatment in Neutralization pit.		
b) Air	NA	NA	NA

PART-D

HAZARDOUS WASTES

(As specified under Hazardous Wastes (Management, Handling & Transboundary Movement Rules, 2016).

Hazardous Wastes	Total Quantity (Kg)			
	During previous financial year (2019-2020)		During Current financial year (2020-2021)	
1. From Process (Cement Manufacturing is based on "Dry Process" no Hazardous waste is generated form the process except used oil which is drained from Machinery / Equipments)	We have Authorization for Hazardous waste Management & Handling for Unit – I CPP – I & II, D.G. set.		We have Authorization for Hazardous waste Management & Handling for Unit – I CPP – I & II, D.G. set.	
	Total Quantity Generated from April 2020 to March 2021 (Ltrs.)	10400	Total Quantity Generated from April 2021 to March 2022 (Ltrs.)	15400
	Old stock (Ltrs.)	NIL	Old stock (Ltrs.)	NIL
	Total Used Oil (Ltrs.)	10400	Total Used Oil (Ltrs.)	15400
	Sold-out to registered recycler (Ltrs.)	10400	Sold-out to registered recycler (Ltrs.)	15400
	Balance Quantity (Ltrs.)	NIL	Balance Quantity (Ltrs.)	NIL
2. From pollution control facilities	NA		NA	

PART – E

SOLID WASTES:

Solid Wastes	Total Quantity –WHR (Ton)	
	During previous financial year (2020-2021)	During Current financial year (2021-2022)
1. From Process	NA	NA
2. From pollution control facilities	NA	NA
2. i) Quantity recycled or reutilised within the unit.	NA	NA
ii) Solid	NA	NA
iii) Disposed	NA	NA

PART – F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Battery Wastes:-

As specified under Batteries (Management and Handling) Amendment Rules, 2010. We have purchased following new batteries of different categories is common for Cement Plant Unit I, II, III and Captive Power Plant Unit I & II and Mines-

Number of new batteries of categories purchased from the manufacturer / importer / dealer or any other agency.		During 1 st April 2021 to 31 st March 2022.
Common for Cement Plant Unit I, II, III and Captive Power Plant Unit I & II and Mines		
Category	i) No. Of Batteries	ii) Approximate weight (In metric Tonnes)
i) Automotive		
a) Four Wheeler	70	2.287
ii) Industrial		
a) UPS	731	8.899
Total	801	11.186

Number of used batteries of categories mentioned in Sl. No. 3 and Tonnage of scrap sent manufacturer / dealer / importer / registered recycler / or any other agency to whom the used batteries scrap was sent.		During 1 st April 2021 to 31 st March 2022.
Common for Cement Plant Unit I, II, III and Captive Power Plant Unit I & II and Mines		
Category	iii) No. Of Batteries	iv) Approximate weight (In metric Tonnes)
i) Automotive		4.560 MT
a) Four Wheeler	0	
ii) Industrial		
a) UPS	235	
Total	235	4.560 MT

Used battery scrap was sent to CPCB authorized recycler

Hazardous wastes

No Hazardous waste is generated from the process except used oil which is drained from Machineries / Equipments. The used oil & lead acid batteries are sold to CPCB authorized recyclers.

Bio-Medical Wastes:

Bio-Medical waste generated is common for Cement Plant, Power Plant and Mines during current financial year from Jan. 2021 to Dec. 2021 under the Bio-medical Waste Management Rules 2016 & its amendment are as follows.

Year	Bio-Medical Waste Quantity (Kg) as per Colour Coding			
	Red	Blue	Yellow	White
1 st January 2021 to 31 st December 2021	1.133	1.518	2.649	0.370

E- Wastes:-

E- Waste disposal is common for Cement Plant, Power Plant and Mines during financial year 2020-2021 and 2021-2022 under the E-Waste (Management) Rules 2016 & its amendments are as follows.

	Total Quantity Disposed	
	During Previous Financial Year (2020-2021)	During Previous Financial Year (2021-2022)
E-waste disposed	NIL	1240 kg

E-waste was sent to CPCB authorized recycler.

PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

Waste Heat Recovery based Power Plant is being operated on environmentally clean technology. In this project waste heat released from stack of cement plant is being utilized to generate power. Hence, there is no source of air pollution involved; however effluent water generated from this project is being 100% utilised in cement plant process.

PART – H

Additional measures/investment proposal for environmental protection including abatement of pollution.

Green belt development and tree plantation is our on-going process. In the year 2020-2021 we have planted 510 No's of native species and up to March 2022, 131664 trees have been planted in premises of Unit – I, II, III, CPP – I, CPP – II and colonies.

PART –I

MISCELLANEOUS:

Any other particulars in respect of environmental protection and abatement of pollution.

1. We have full-fledged Environment Department with three separate cells, for monitoring, maintenance of pollution control equipment and Green Belt development.
2. Monitoring of stack emission and ambient air and water quality is being done regularly.
3. Maintenance department is doing regular checking and scheduled maintenance of all the pollution control devices.
4. Civil Department is taking care of Housekeeping, water supply and operation of STPs.
5. Horticulture Department is taking care of tree plantation and green belt development. Every year we are doing tree plantation.